

## Silirub EPDM

Revision: 10/08/2023

Page 1 from 2

### Technical data

Basis	Polysiloxane
Consistency	Stable paste
Curing system	Moisture curing
Skin formation* (23°C/50% R.H.)	Ca. 7 min
Curing speed * (23°C/50% R.H.)	Ca. 2 mm/24h
Hardness**	25 ± 5 Shore A
Density	1,24 g/ml
Elastic recovery (ISO 7389)**	> 80 %
Maximum allowed distortion	25 %
Max. tension (ISO 37)**	1,60 N/mm <sup>2</sup>
Elasticity modulus 100% (ISO 37)**	0,53 N/mm <sup>2</sup>
Elongation at break (ISO 37)**	700 %
Temperature resistance**	-60 °C → 180 °C
Application temperature	5 °C → 35 °C

\* These values may vary depending on environmental factors such as temperature, moisture, and type of substrates. \*\* This information relates to fully cured product.

### Product description

Silirub EPDM is a high-quality, neutral, elastic one-component joint sealant based on silicone for sealing of Soudal EPDM membranes in interior and exterior applications.

### Properties

- Very easy to apply
- Colourfast and UV resistant
- Very good adhesion to Soudal EPDM membranes
- Especially developed for EPDM applications.
- Permanently elastic after curing
- Very good adhesion on many materials
- Low modulus
- MEKO free

### Applications

- Bonding and sealing of EPDM on EPDM and other building surfaces.

### Packaging

Colour: black

Packaging: 300 ml cartridge

### Shelf life

12 months in unopened packaging in a cool and dry storage place at temperatures between +5°C and +25°C.

### Substrates

*Substrates:* all usual building substrates

*Nature:* rigid, clean, dry, free of dust and grease.

*Surface preparation:* Porous surfaces should be primed with Primer 150. Prepare non-porous surfaces with a Soudal activator or cleaner (see Technical Data Sheet).

There is no adhesion on PE, PP, PTFE (Teflon®) and bituminous substrates. Given the wide variety of EPDM-substrates, a preliminary adhesion test is required. We recommend a preliminary adhesion and compatibility test on every surface.

### Joint dimensions

*Min. width for bonding:* 1 mm

*Min. width for joints:* 5 mm

*Max. width for joints:* 30 mm

*Min. depth for joints:* 5 mm

Recommendation sealing jobs: joint width = 2 x joint depth.

Remark: This technical data sheet replaces all previous versions. The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. Since the design, the quality of the substrate and processing conditions are beyond our control, no liability under this publication is accepted. In every case it is recommended to carry out preliminary experiments. Soudal reserves the right to modify products without prior notice.

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**Revision: 10/08/2023****Page 2 from 2****Application method**

*Application method:* With manual- or pneumatic caulking gun.

*Cleaning:* Clean with White Spirit or Soudal Surface Cleaner immediately after use (before curing).

*Finishing:* With a soapy solution or Soudal Finishing Solution before skinning.

*Repair:* With the same material.

**Liability**

The content of this technical data sheet is the result of tests, monitoring and experience. It is general in nature and does not constitute any liability. It is the responsibility of the user to determine by his own tests whether the product is suitable for the application.

**Health- and Safety Recommendations**

Take the usual labour hygiene into account. Consult label and material safety data sheet for more information.  
Dangerous. Respect the precautions for use.

**Remarks**

- Do not use on natural stones like marble, granite,...(staining). Use Soudal Silirub MA or Silirub+ S8800 for this application.
- Silirub EPDM is not suitable for bonding overlaps of EPDM membranes, between themselves, that are exposed to permanent water loads (eg bonding at water drainage level).
- Silirub EPDM is suitable for seam finishing (sealing), exposed to permanent water loads, of already bonded overlaps of EPDM membranes.
- Do not use on polycarbonate. Use Silirub PC instead.
- When using different reactive joint sealants, the first joint sealant must be completely hardened before the next one is applied.
- Do not use in applications where continuous water immersion is possible.
- Not suitable for bonding aquariums.

**Environmental clauses****Lead regulation:**

Silirub EPDM conforms to the requirements of LEED. Low –Emitting Materials: Adhesives and Sealants. SCAQMD rule 1168. Complies with USGBC LEED 2009 Credit 4.1: Low-Emitting Materials – Adhesives & Sealants concerning the VOC-content.

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