

## Soudaseal 240FC

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### Technical data

Basis	MS Polymer
Consistency	Stable paste
Curing system	Moisture curing
Skin formation* (23°C/50% R.H.)	Ca. 10 min
Curing speed * (23°C/50% R.H.)	2 mm/24h → 3 mm/24h
Hardness**	40 ± 5 Shore A
Density	1,67 g/ml
Elastic recovery (ISO 7389)**	> 75 %
Maximum allowed distortion	± 20 %
Max. tension (ISO 37)**	1,80 N/mm <sup>2</sup>
Elasticity modulus 100% (ISO 37)**	0,75 N/mm <sup>2</sup>
Elongation at break (ISO 37)**	750 %
Temperature resistance**	-40 °C → 90 °C
Application temperature	5 °C → 35 °C

\* These values may vary depending on environmental factors such as temperature, moisture, and type of substrates. \*\* This information relates to fully cured product.

### Product description

Soudaseal 240FC is a high quality, neutral, elastic, 1-component construction joint and adhesive sealant based on MS-Polymer.

### Properties

- Excellent adhesion on nearly all surfaces, even if slightly moist.
- Very good mechanical characteristics
- High elasticity – movement accommodation up to ±20%
- Impervious to mould, contains ZnP (biocide with fungicidal action)
- Good extrudability even at low temperatures
- Non staining including hydrophobic effect.
- Very low emission, EC1 PLUS R certified
- No bubble formation within sealant in high temperature and humidity applications.
- Good weather and UV resistance
- Free of isocyanates, solvents, halogens and acids
- Can be painted with water based systems

### Applications

- Bonding applications in construction and metal constructions.

- Strong elastic bonding in vibrating constructions.
- Sanitary applications.
- Sealing of floor joints.
- Connection joints in sheet metal fabrication, sealing of air conditioning systems.
- Bonding of security and safety glass.
- Supple bonding in car bodies, caravans and containers.

### Packaging

*Colour:* white, black, grey, brown, concrete grey, beige, other colors on request  
*Packaging:* 290 ml cartridge, 600 ml sausage, other packaging on request

### Shelf life

12 months in unopened packaging in a cool and dry storage place at temperatures between +5°C and +25°C.

### Chemical resistance

Good resistance to water, aliphatic solvents, mineral oils, grease, diluted inorganic acids and alkalis. Poor resistance to aromatic solvents, concentrated acids and chlorinated hydrocarbons.

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**Substrates**

*Substrates:* all usual building substrates, treated wood, PVC, plastics, ...

*Nature:* rigid, clean, dry, free of dust and grease.

*Surface preparation:* Porous surfaces in water loaded applications should be primed with Primer 150. Prepare non-porous surfaces with a Soudal activator or cleaner (see Technical Data Sheet). The surfaces should be degreased before bonding them together. Soudaseal 240FC has excellent adhesion on most substrates. Soudaseal 240FC has been tested on the following metal surfaces: steel, AlMgSi1, electrolytic galvanised steel, AlCuMg1, flame galvanised steel, AlMg3 and steel ST1403. Soudaseal 240FC also has a good adhesion on plastics: polystyrene, polycarbonate (Makrolon®), PVC, ABS, polyamide, PMMA, fiberglass reinforced epoxy, polyester. While producing plastics very often releasing agents, processing aids and other protective agents (like protection foil) are used. These should be removed prior to bonding or sealing. For optimum adhesion the use of Surface Activator is recommended. NOTICE: bonding plastics like PMMA (e.g. Plexi® glass), polycarbonate (e.g. Makrolon® or Lexan®) in stress loaded applications can give rise to stress cracking and crazing in these substrates. The use of Soudaseal 240FC is not recommended in these applications. Not suitable for PE, PP, PTFE (eg Teflon®), bituminous substrates, copper or copper-containing materials such as bronze and brass. We recommend a preliminary adhesion and compatibility test on every surface.

**Joint dimensions**

*Min. width for bonding:* 2 mm

*Min. width for joints:* 5 mm

*Max. width for bonding:* 10 mm

*Max. width for joints:* 30 mm

*Min. depth for joints:* 5 mm

Recommendation sealing jobs: joint width = 2 x joint depth.

**Application method**

*Application method:* With manual- or pneumatic caulking gun.

*Cleaning:* Clean with White Spirit or Soudal Surface Cleaner immediately after use (before curing).

*Finishing:* With a soapy solution or Soudal Finishing Solution before skinning.

*Repair:* With the same material.

**Health- and Safety Recommendations**

Take the usual labour hygiene into account. Consult label and material safety data sheet for more information.

**Remarks**

- Soudaseal 240FC may be overpainted with water based paints, however due to the large number of paints and varnishes available we strongly suggest a compatibility test before application.
- The drying time of alkyd resin based paints may increase.
- Soudaseal 240FC can be applied to a wide variety of substrates. Due to the fact that specific substrates such as plastics, like polycarbonate, etc, may differ from manufacturer to manufacturer, we recommend preliminary compatibility test.
- Soudaseal 240FC can not be used as a glazing sealant.
- Soudaseal 240FC can be used for bonding of and sealing on natural stone.
- When applying, make sure not to spill any sealant on the surface of materials. Taping the surface around the joint can prevent this.
- The sanitary formula should not replace regular cleaning of the joint. Excessive contamination, deposits or soap remainings will stimulate the development of fungi.
- When using different reactive joint sealants, the first joint sealant must be completely hardened before the next one is applied.
- Not suitable for bonding aquariums.
- Do not use in applications where continuous water immersion is possible.

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- Discoloration due to chemicals, high temperatures, UV-radiation may occur. A change in color does not affect the technical properties of the product.
- Contact with bitumen, tar or other plasticizer releasing materials such as EPDM, neoprene, butyl, etc. is to be avoided since it can give rise to discolouration and loss of adhesion.

### Standards and certificates

- Tested according to ISO 16938-1 (Testing for staining on natural stone by sealants).

### Environmental clauses

#### *Lead regulation:*

Soudaseal 240FC conforms to the requirements of LEED. Low –Emitting Materials: Adhesives and Sealants. SCAQMD rule 1168. Complies with USGBC LEED 2009 Credit 4.1: Low-Emitting Materials – Adhesives & Sealants concerning the VOC-content.

### Liability

The content of this technical data sheet is the result of tests, monitoring and experience. It is general in nature and does not constitute any liability. It is the responsibility of the user to determine by his own tests whether the product is suitable for the application.

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