bond it

XTREME

Premium Grade, Anti-Mould Silicone For Humid Areas

Technical Data Sheet

THE SUPERHEROES SEALANT & ADHESIVE RANGE

Description:

A specially formulated sealant containing fungicide for sanitary applications in areas of high humidity. Conforms to BS EN 15651-1,3:2012.

Features & Benefits:

- Contains a biocide to retard mould growth.
- Waterproof.
- High resistance to chemicals.
- Good tooling characteristics.
- Protects against discolouration.
- 10 years anti-mould guarantee.
- Permanently flexible.

Uses

Bond It XTREME is a one part silicone sealant with excellent primerless adhesion to enamel, tiles, glazed ceramic, glass, stainless steel, polycarbonate glass (Plexiglass) and acrylics. Suitable for use on wood, aluminium, chrome, concrete, brick and PVC when used in conjunction with a primer.

Can be used in swimming pool areas (but not IN swimming pools). Ideal for sanitary applications including connection and expansion joints in bath rooms, wet rooms, kitchens, toilet areas and swimming pool areas.

Also for use internally for sealing around window and door frames in areas with high condensation levels.

Limitations

Due to the large number of existing paint systems, it is necessary to conduct a compatibility test to ensure suitability. There is also danger of yellowing on contact with white alkyd resin paints. Risk of corrosion when used on bare iron or non-ferrous metals. Not suitable for use with aquaria, bitumen or asphalt and overpainting is not recommended.

Preparation

Ensure all surfaces are clean, dry and free from grease or any contaminants that may hinder adhesion. Remove any old sealant.

Application

Apply using a standard sealant gun with the nozzle cut at an angle of 45°, and to an opening slightly larger than the joint to be sealed.

For bath surrounds: 1/2 fill bath with water to allow sealant to be applied at joint mid point. If necessary masking tape may be

applied. If large gaps are to be filled, polythene foam, rod or tape should be used to provide support and minimise sealant wastage. Tool down within 5 minutes using a wet spatula or Bond It SEALANT APPLICATOR



TOOL. Wait until silicone has cured before emptying the bath of the water. Any trims should be bedded into the silicone within 5 minutes.

For sealing waste outlets in sinks and baths: XTREME should be applied so that it will be in compression after tightening of connecting pipes.

For metalised plastic trims: test for discolouration by sealant before use. Tools can be cleaned in Bond It WHITE SPIRIT or MULTI-WIPES prior to curing taking place.



Coverage

Depending upon substrate condition and porosity approximately 10 linear metres with a 6mm bead per cartridge.

Colour

XTREME comes in 3 colours: white, clear and grey.

Size

310ml plastic cartridge.

Shelf Life

Minimum 24 months from date of manufacture when stored in original, unopened cartridges.

Storage Conditions

Store in cool, dry conditions at a temperature between +5°C and +25°C. Protect from frost and direct sunlight.

Disposal of Containers

Do not leave empty containers where residue could be harmful to children, animals or the environment. Remove any containers to a central disposal point in accordance with local regulations.

Recommended

Regular cleaning of the sealed joint is recommended in order to remove soap residue/organic matter that can cause mould build-up.

Health & Safety

Please refer to separate safety data sheet (SDS) for full handling, use and storage instructions. Keep out of reach of children. It is the user's responsibility to determine suitability for use. If in doubt, contact our Technical Department for advice.

Note: this information is for general guidance only, since site conditions and labour are beyond our control.



CLASS EN15651-1,3; F INT; S1

Specification Summary

Raw Material Base	Acetoxy curing silicone polymer
Skin Time (@23°C and 50% RH)	12 minutes
Full Cure Time (@23°C and 50% RH)	approx 2-3 mm per day
Application Temperature	+5°C to +30°C
Service Temperature	-40°C to +150°C
Shore A Hardness	Approx 23
Elongation At Break	Approx 300%
Density	1.0g/cm ³
Commodity Code	3214101000

Product / Order Details

Code	Colour	Fill	Barcode	UFI
BDSANXWH	White	310ml	5060021367334	DC90-G0WS-700W-54F3
BDSANXCL	Clear	310ml	5060021367358	DC90-G0WS-700W-54F3
BDSANXGR	Grey	310ml	5056437400239	DC90-G0WS-700W-54F3

UK CA 23	CE 23			
BOND IT G16 River Bank Way, Elland. HX5 9DN. UK				
EN15651-1,3:2012 F EXT- INT, S1				
DoP: BDSANX NB: 2538	DoP: BDSANX NB: 0757			
Facade sealant for exterior and interior use. Sanitary Sealant.				
Reaction to fire	E			
Release of chemicals	None			
Elastic Recovery	<u>≥</u> 70%			
Resistance to flow	< 3mm			
Loss of volume	NPD			
Adhesion / cohesion water immersion	after <u>></u> 25%			
Adhesion / cohesion maintained extensior				
Adhesion / cohesion variable tmperature	at NF			
Secant Modulus @ +2	23°C ≤0.4N/mm ²			
Secant Modulus @ -2	0°C $\leq 0.6 \text{N/mm}^2$			
Tensile properties at maintained extensior	n NF			
Durability	Pass			
Microbiological grow	th S1			





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Part of the Bond It Silicone & Sealants Range

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